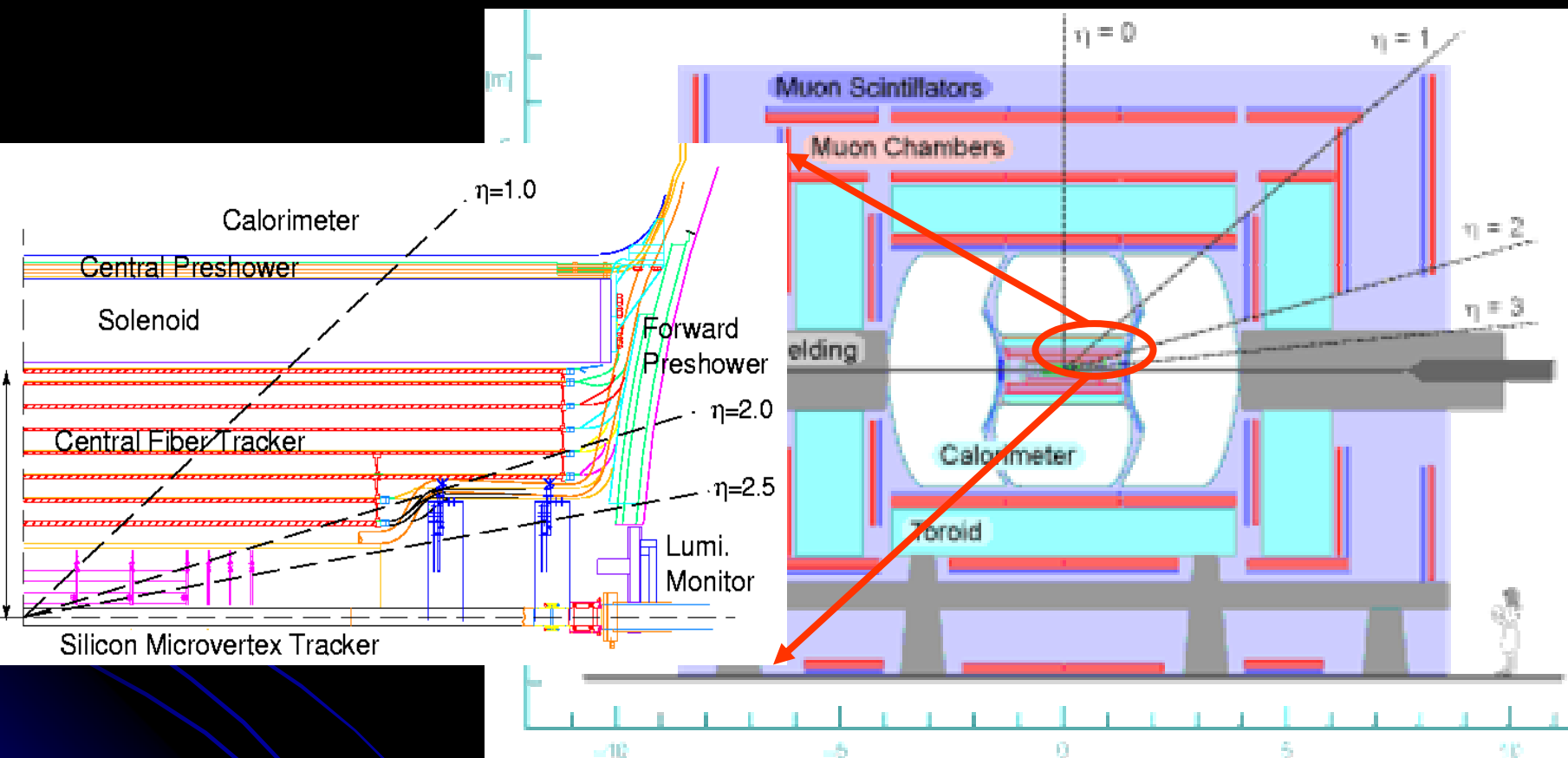


DØ Layer 0 – innermost layer of Silicon Microstrip Tracker

- Existing DØ detector
- Motivations
- Design
- Performance
- Conclusions

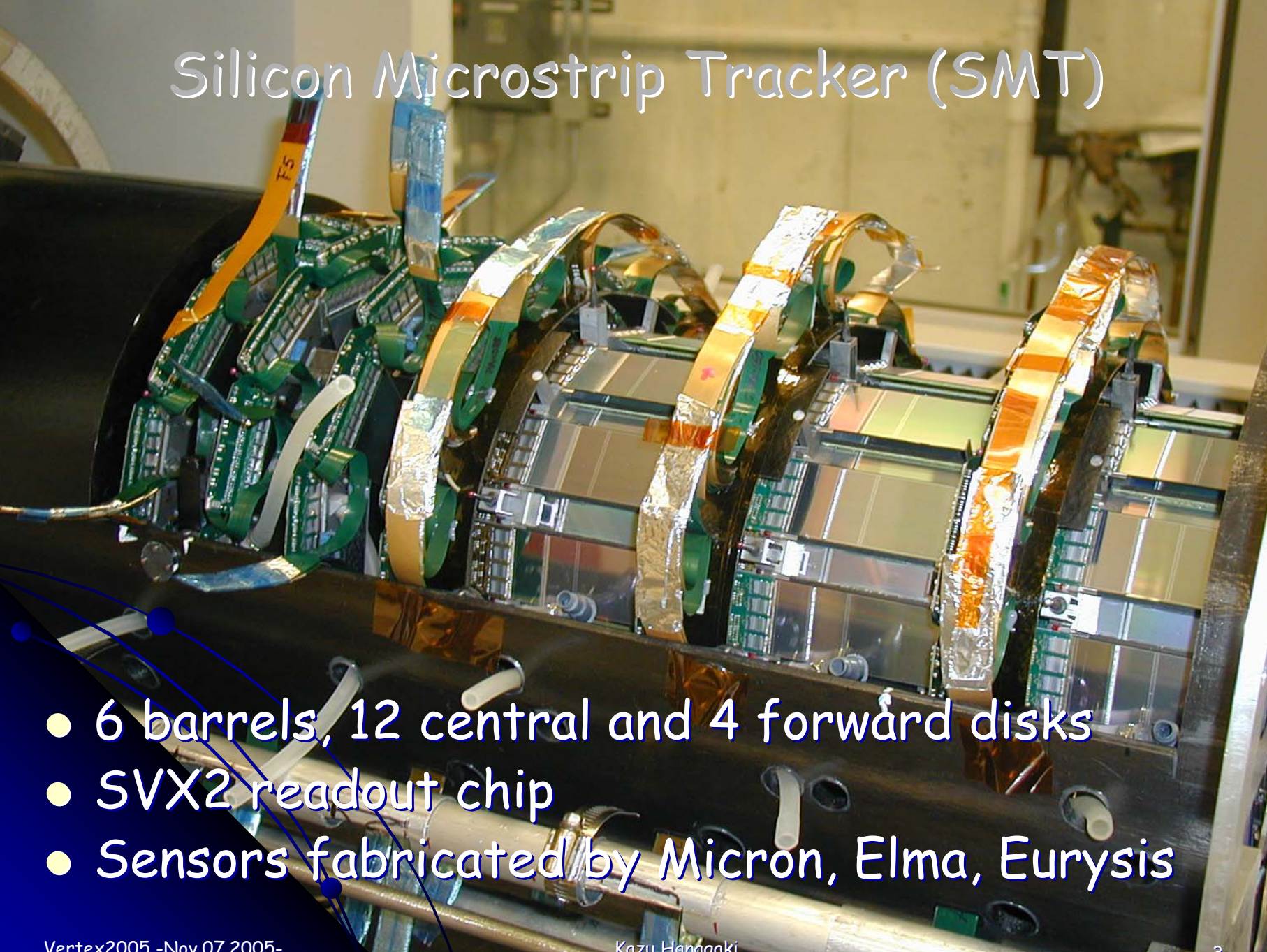
Kazu Hanagaki / Fermilab

The DØ Detector



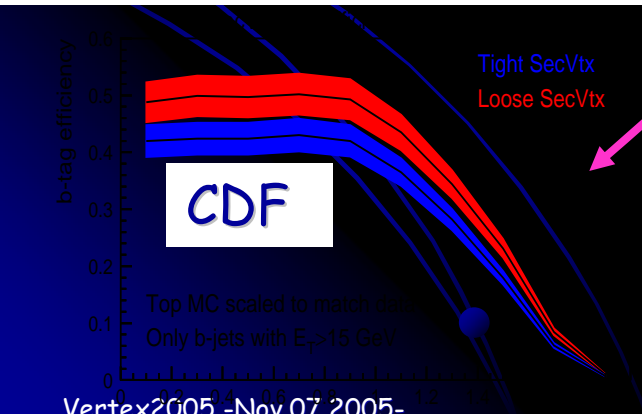
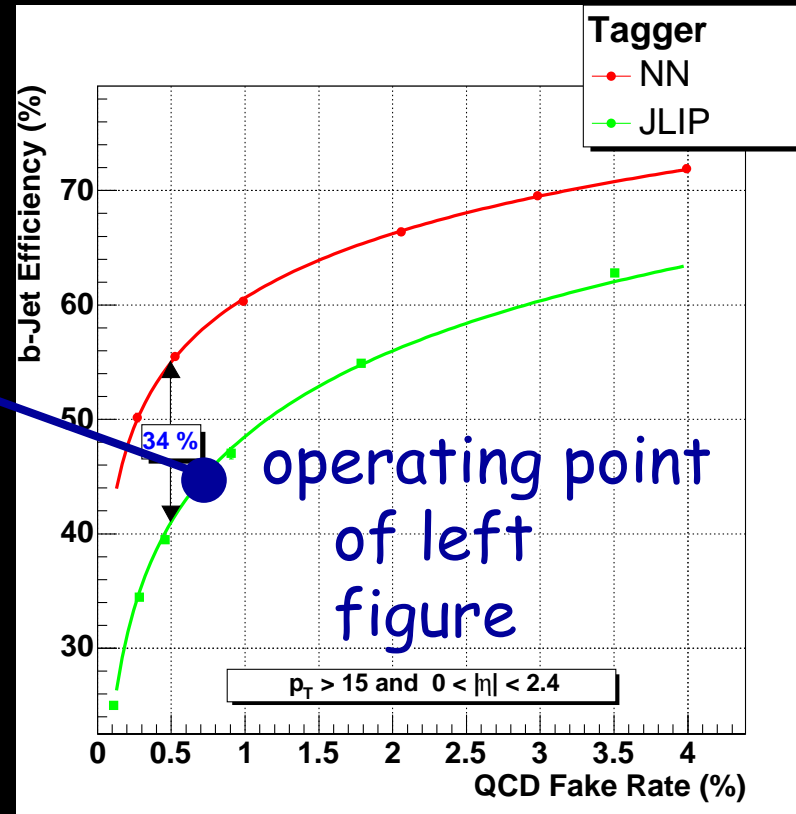
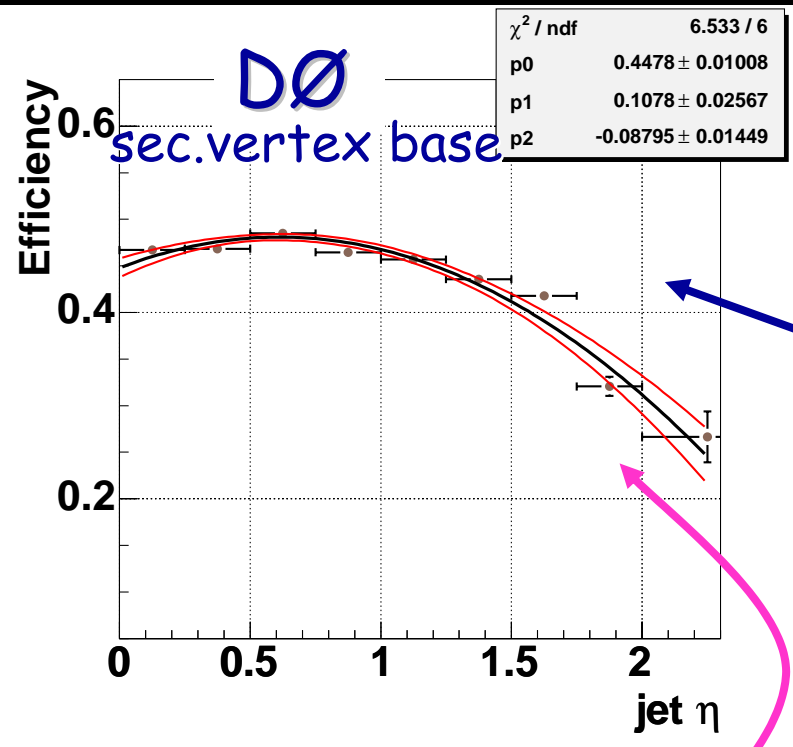
- Compact detector (tracker)
 - Large acceptance

Silicon Microstrip Tracker (SMT)



- 6 barrels, 12 central and 4 forward disks
- SVX2 readout chip
- Sensors fabricated by Micron, Elma, Eurysis

b-tag Performance

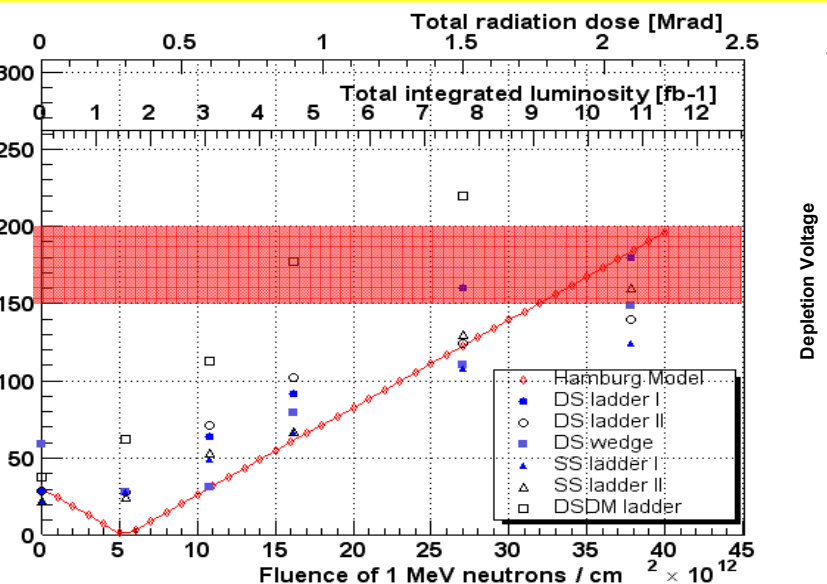


similar algorithm
with similar fake

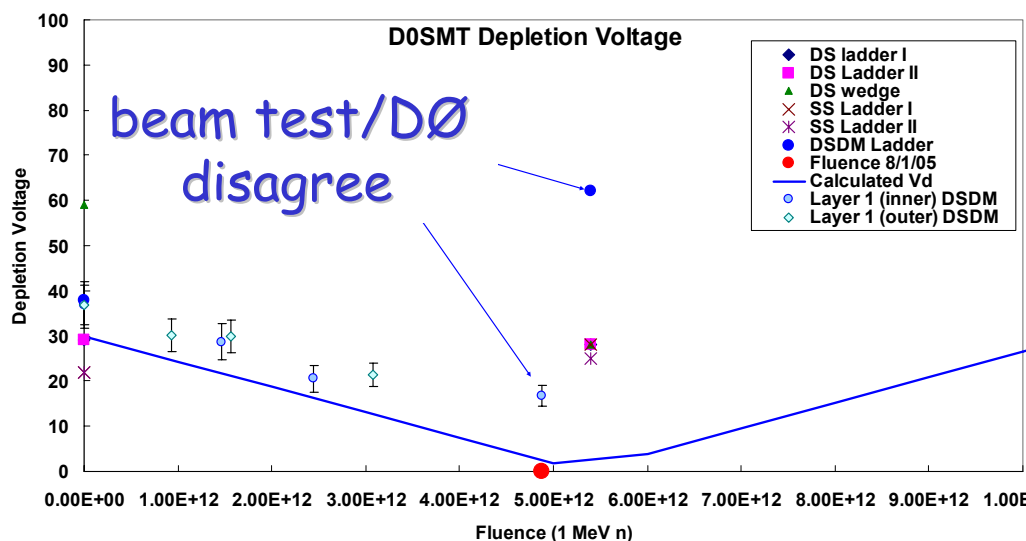
- Large acceptance as advertised

Motivations - radiation damage

Booster beam test results



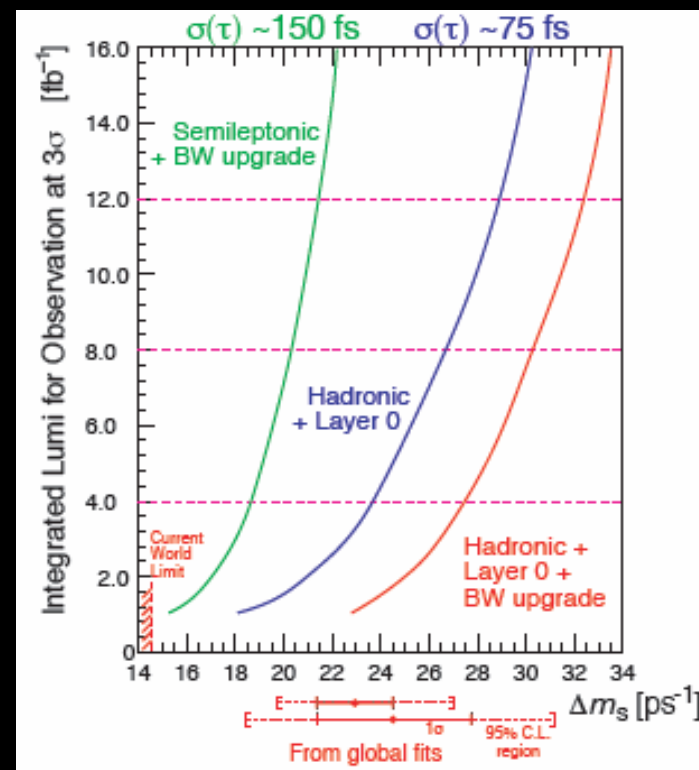
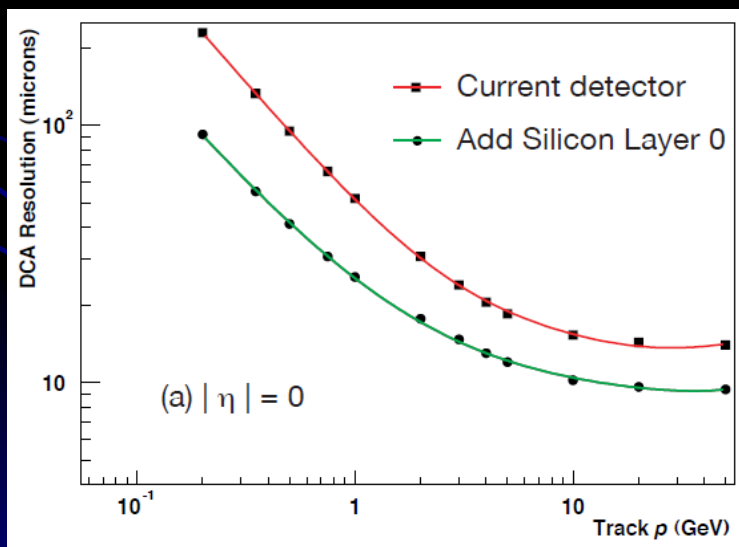
new result using the existing detector at DØ



- Originally proposed to extend the lifetime of SMT (based on the booster test results)

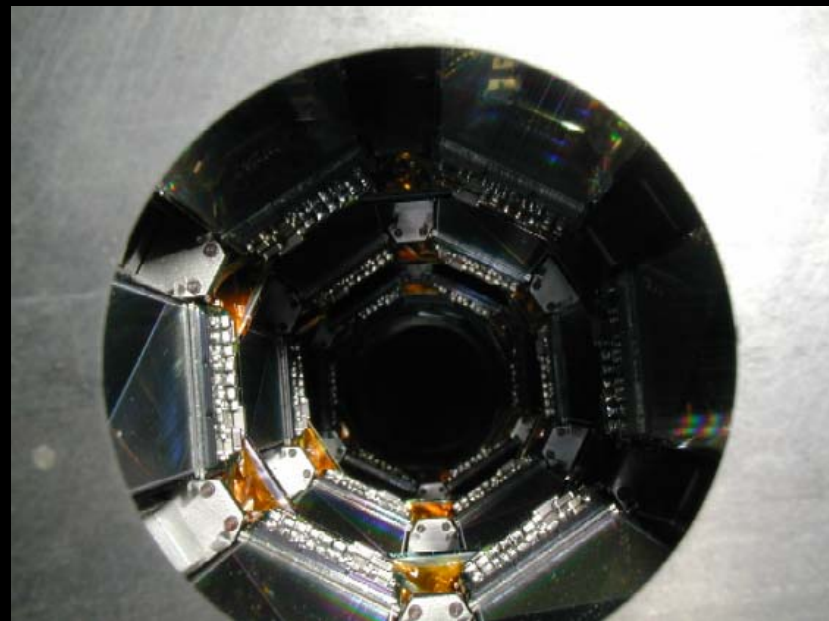
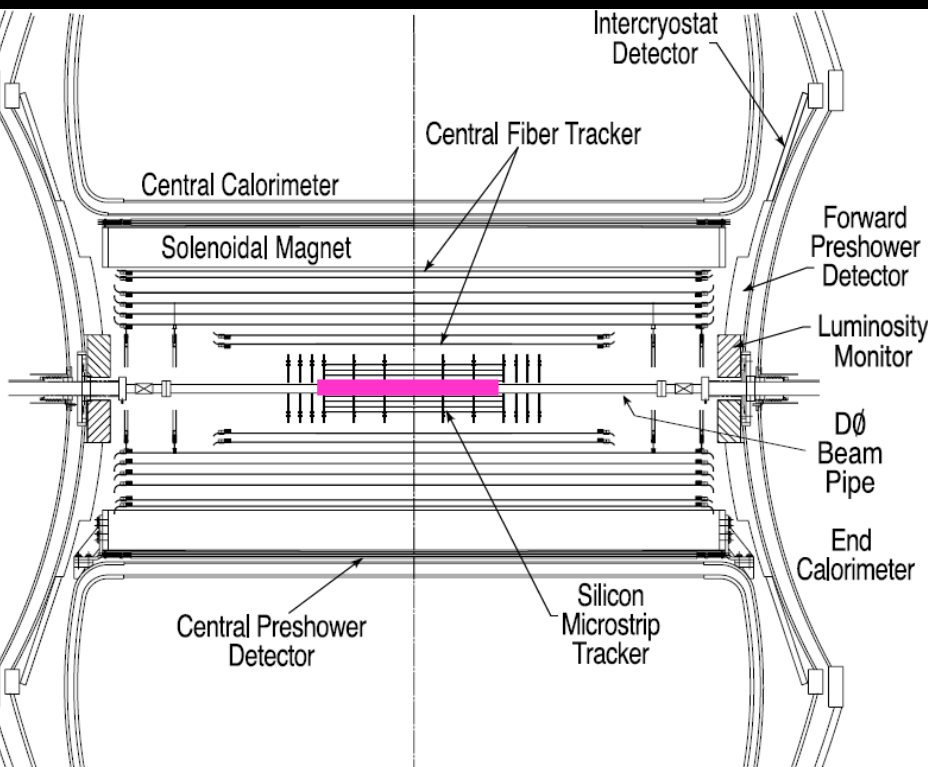
Motivations - better resolution

- $r@L1 = 2.7 \text{ cm} \rightarrow r@L0 = 1.6 \text{ cm}$: better impact parameter resolution
- More redundancy in pattern recognition for higher luminosity



Design

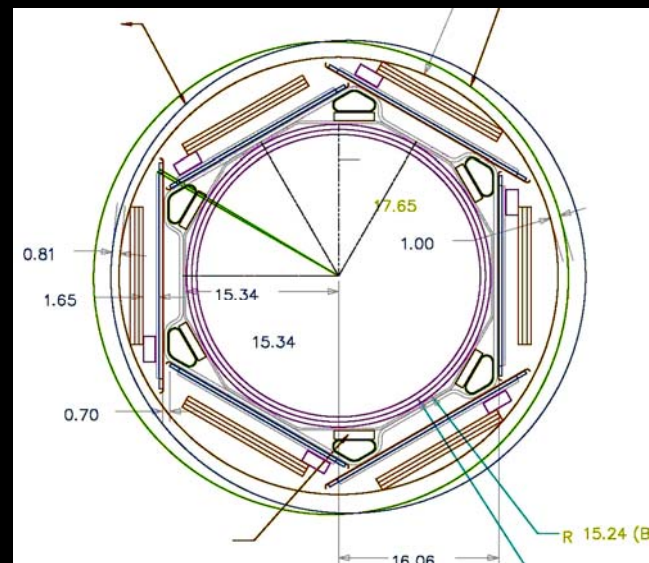
Where does L0 go?



- Clearance

- outer radius ~23mm
- inner radius ~15mm

➔ very tight!

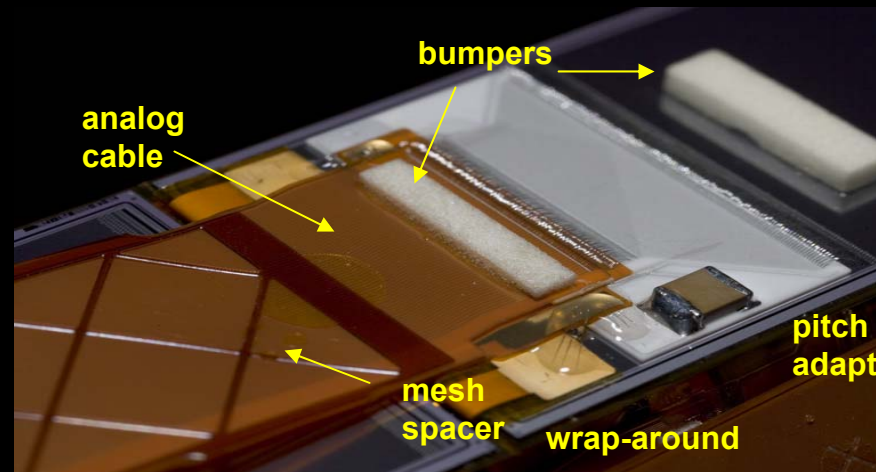
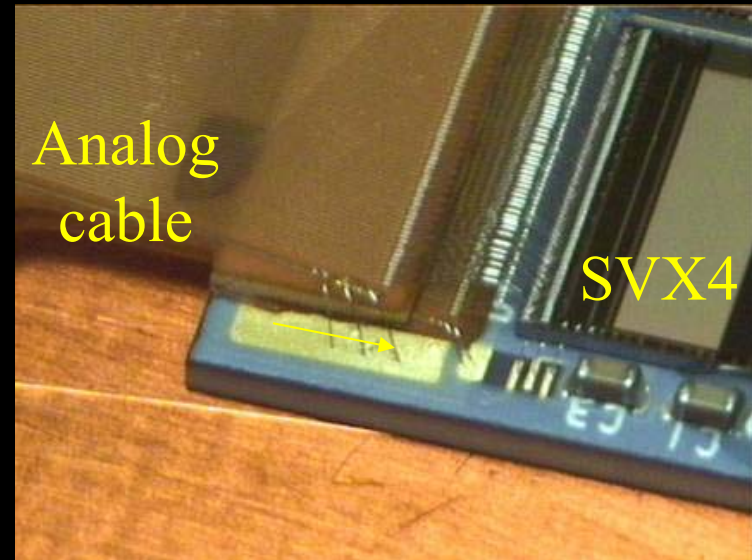


Overview

- Super tight space constraint!
 - readout chip outside the fiducial
 - ◆ cooling not enough
 - ◆ low mass
 - ◆ application of carbon fiber (CF) support structure as direct support of sensor
 - ◆ analog signal has to be transmit from sensor to readout chip
- Uses R&D and people invested to Run 2b which was cancelled at September 2003
- Goal: $S/N > 10$ after irradiation

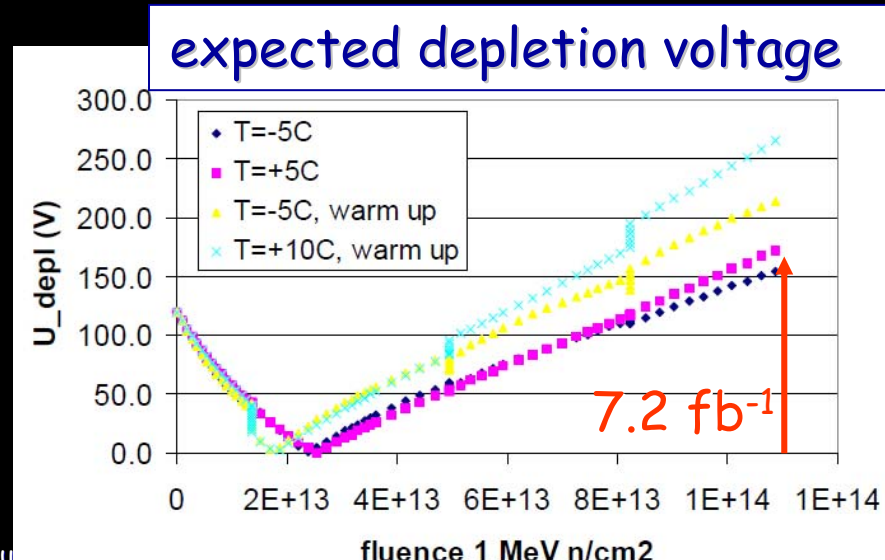
Components

- 48 modules
 - sensor, x2 analog cable, x2 SVX4 on BeO hybrid
 - ◆ 256 channel per module
- Readout chain
 - digital jumper cable
 - junction card: impedance matching
 - twisted pair cable
 - adaptor card
 - ◆ SVX4 voltage regulation
 - ◆ differential (SVX4) → single ended (existing system)
 - ◆ regenerate clock
- Carbon fiber support
 - attach to existing detector



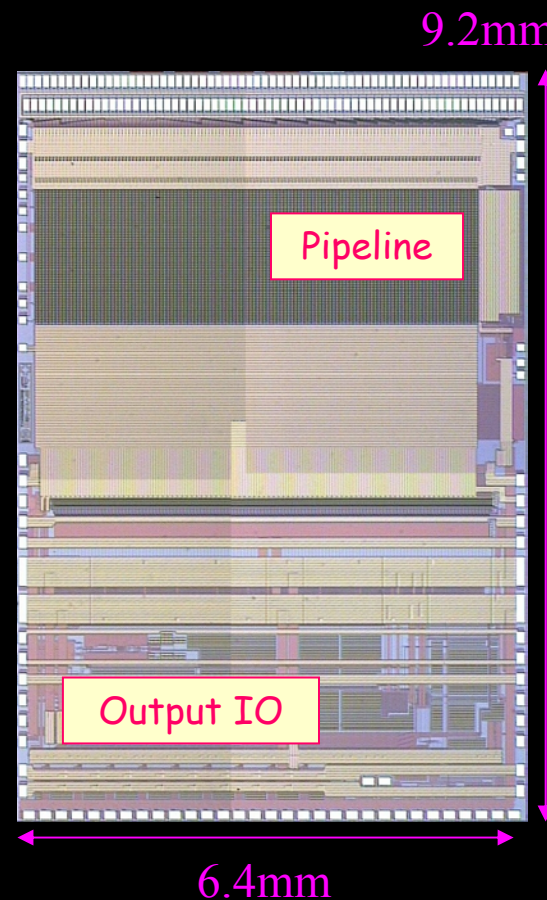
Sensor

- Hamamatsu; AC-coupled, single-sided single-metal p^+ on n -bulk
 - sustain high bias voltage (500V) for rad-hard
 - beam test did not show any abnormal behavior
 - ◆ no junction break down up to 700V
 - ◆ depletion voltage as expected
- 71, 81 μm strip pitch w/ intermediate strip
 - #readout strips = 256
- Length: 7 or 12 cm



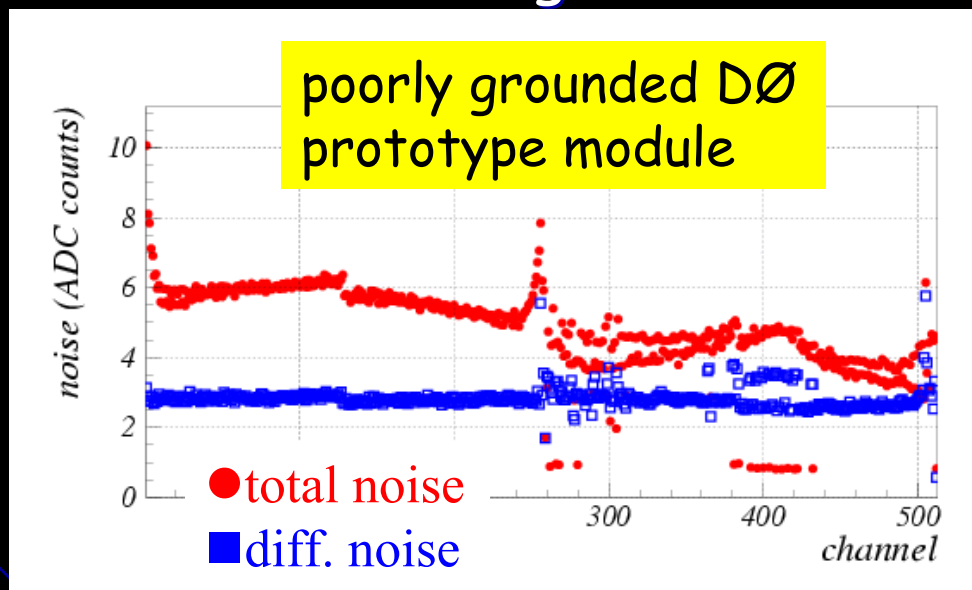
SVX4 Chip

- DØ and CDF (Fermilab and LBL) developed new readout chip
 - Successor of SVX2 and SVX3 chip
 - 0.25 μm technology, rad-hard
 - 128 inputs and 46+1 pipeline cells
 - 8-bit ADC with sparsification
 - 53 MHz readout, 106 MHz digitization
 - Programmable test pattern for calibrations, ADC ramp, preamp bandwidth
 - Pinhole clamping
 - Real time pedestal subtraction (RTPS)
 - 2.5 V, power measured to 0.3 W/chip



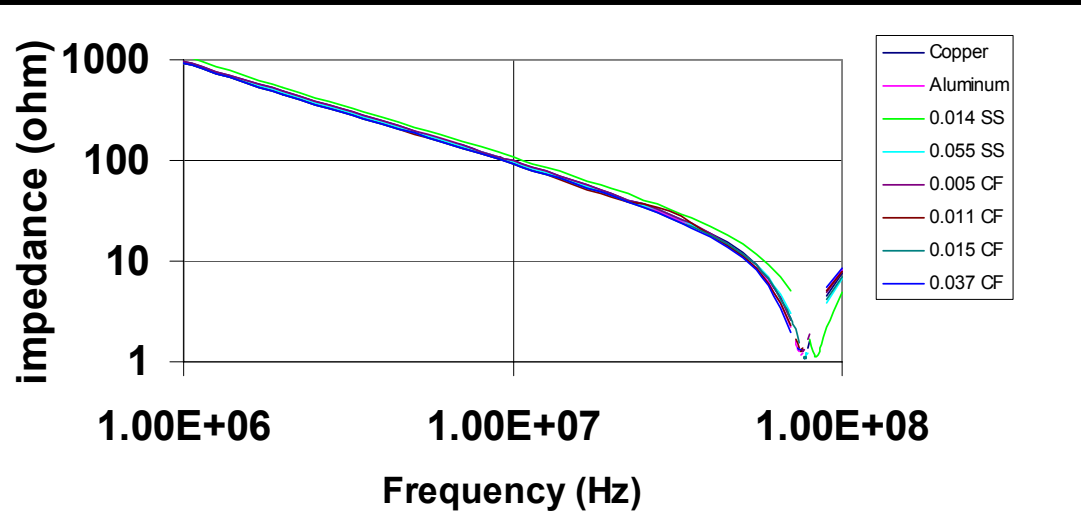
The Big Challenge - Noise

- The most difficult challenge (in terms of electronics) in LO is to reduce noise
 - Analog cable works as a “good” antenna

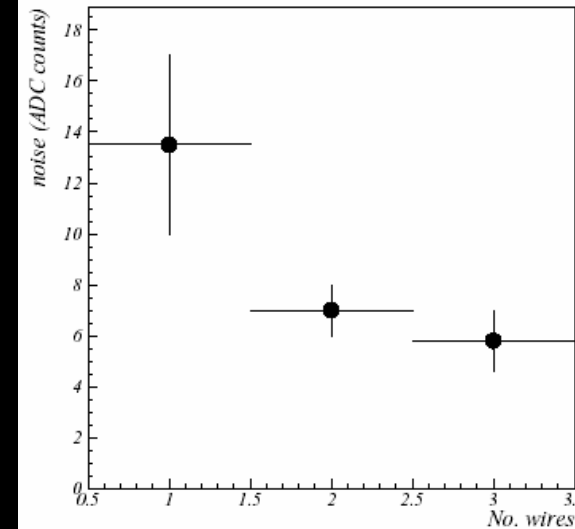


- With poor grounding scheme, the noise can be high as ADC overflow (255 ADC counts; 1MIP ~ 30 ADC counts)

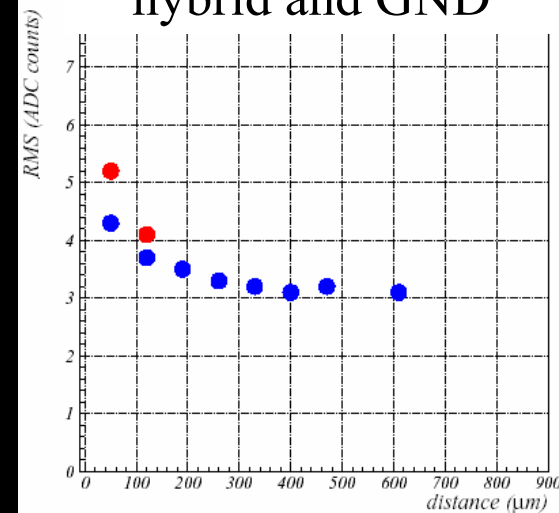
Grounding



- Carbon fiber is a good conductor
 - must be grounded
- Low inductance GND connection crucial
- Space between analog cable and carbon fiber support has to be maintained to avoid pickup



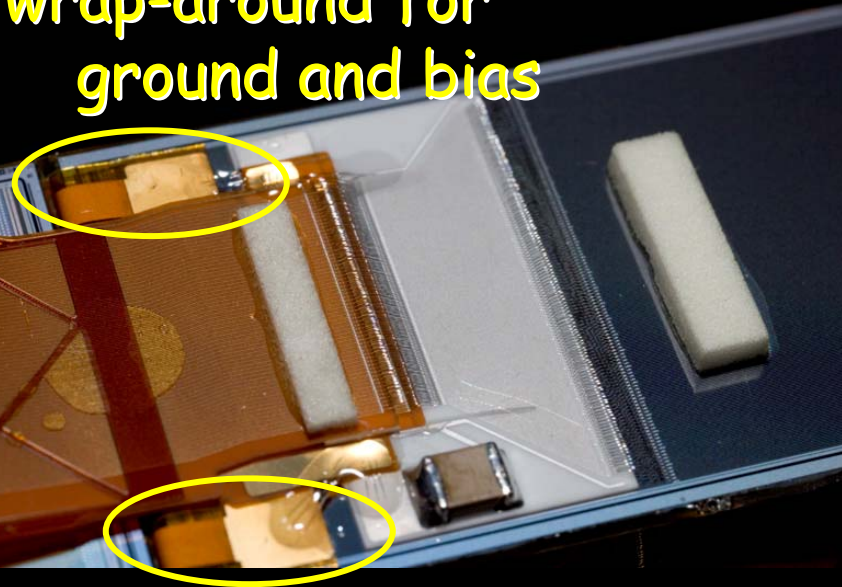
#wires between hybrid and GND



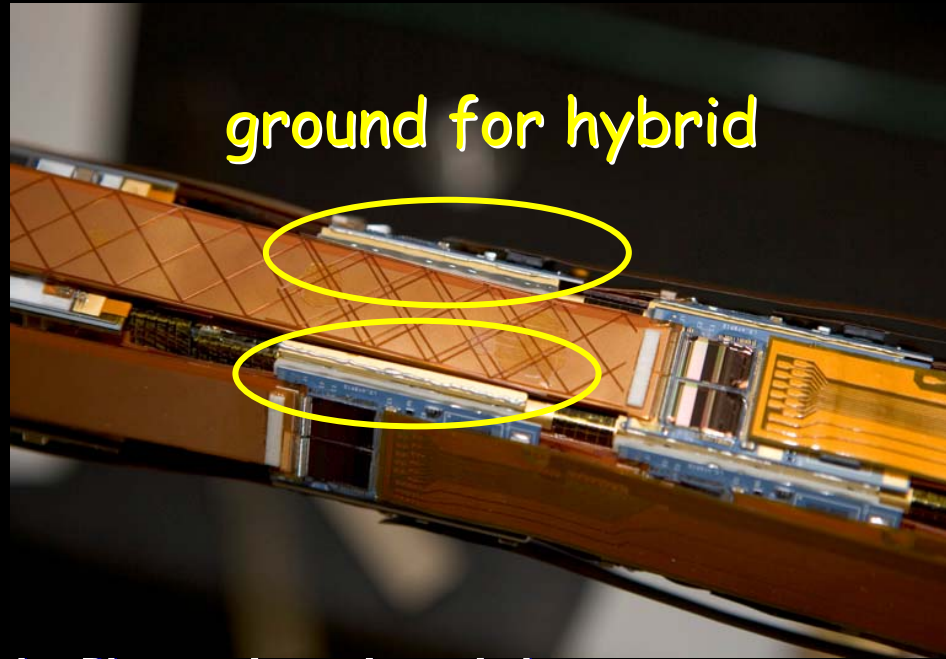
distance between analog cable and support

Some Tricks

wrap-around for
ground and bias



ground for hybrid



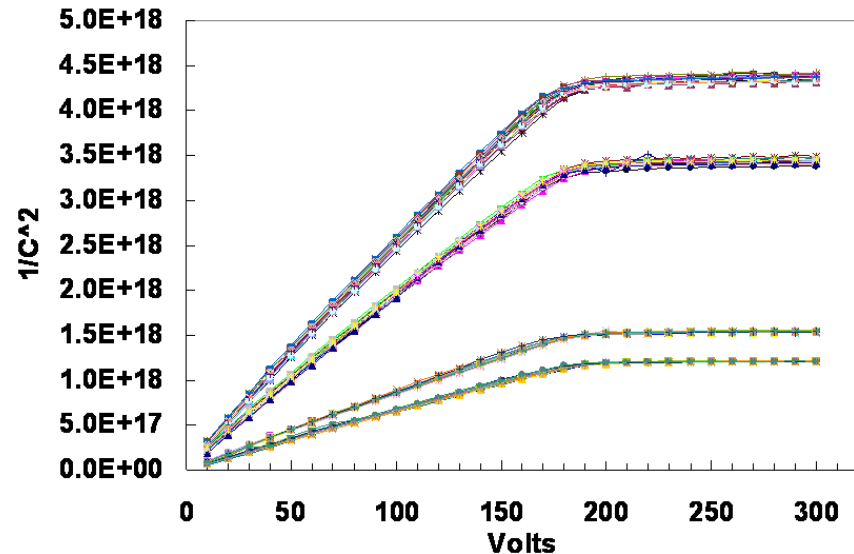
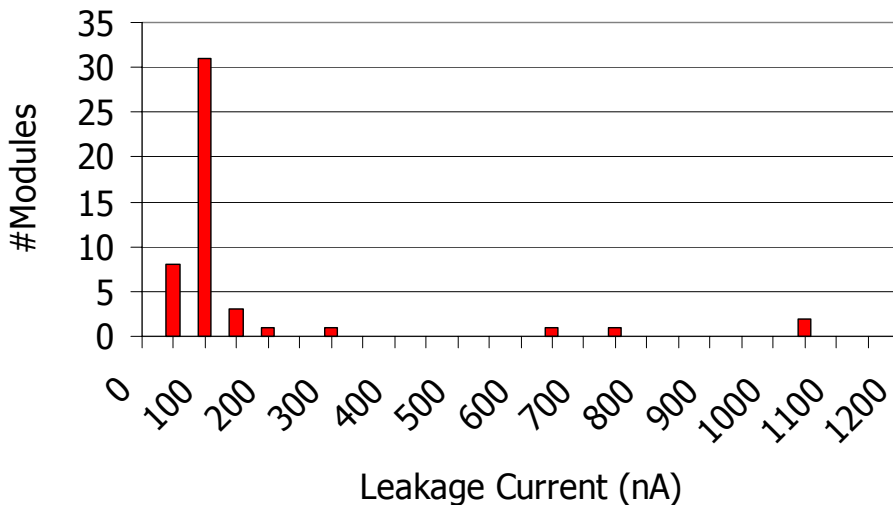
- Carbon fiber cocured with flex circuit with copper trace to achieve better contact
- Ground pads at backplane of hybrid
- Wrap-around to connect sensor GND to support (as well as bias voltage to backplane)
- Mesh (to minimize capacitance) spacer between analog cables

Performance

Sensors

- Ordered 120 sensors

- only one bad (pin-hole) channel out of $120 \times 256 = 30720$ channels ! (spec. 1%)
- very small leakage current
- depletion voltage almost identical for all sensors



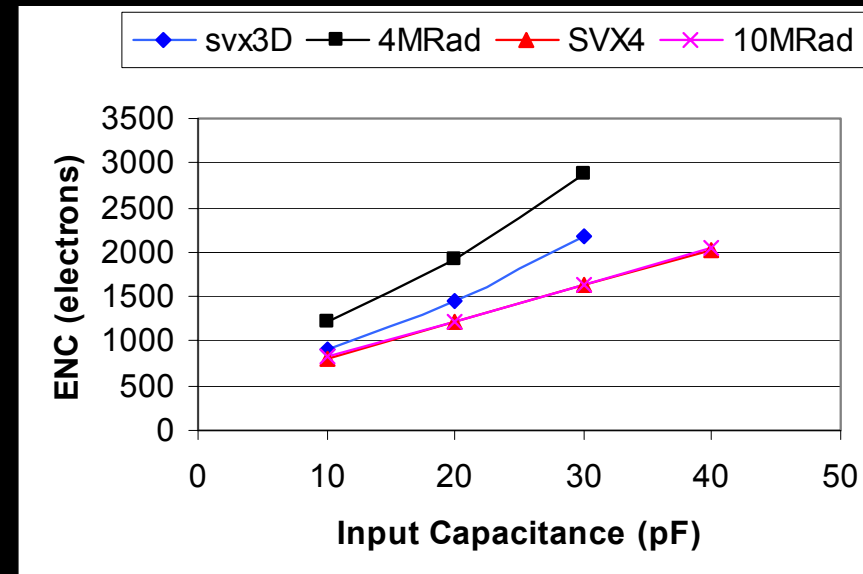
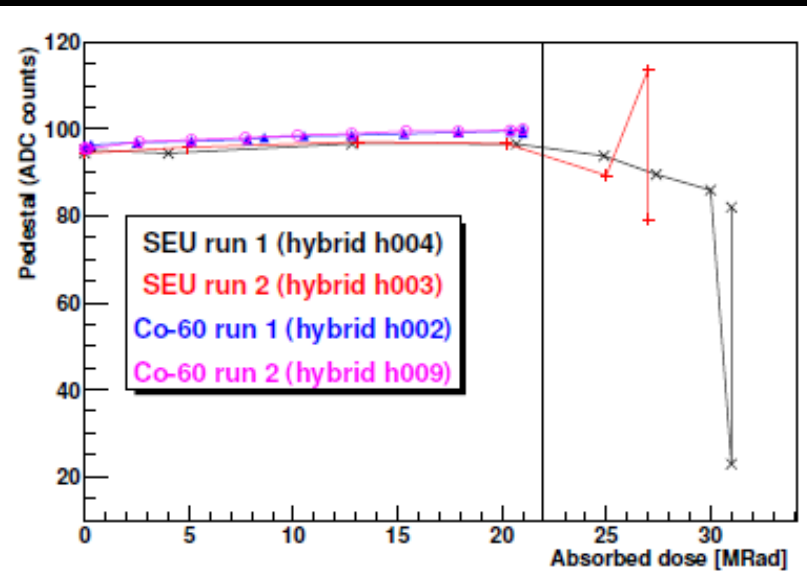
SVX4 Chip

- Noise

- For fixed rise time (69ns): $ENC \cong 300 + 41C$ (2025e⁻ @40pF)

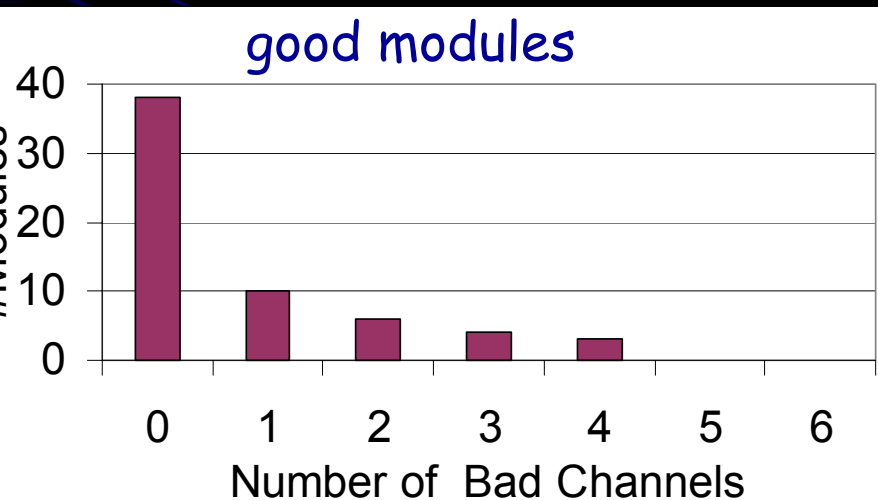
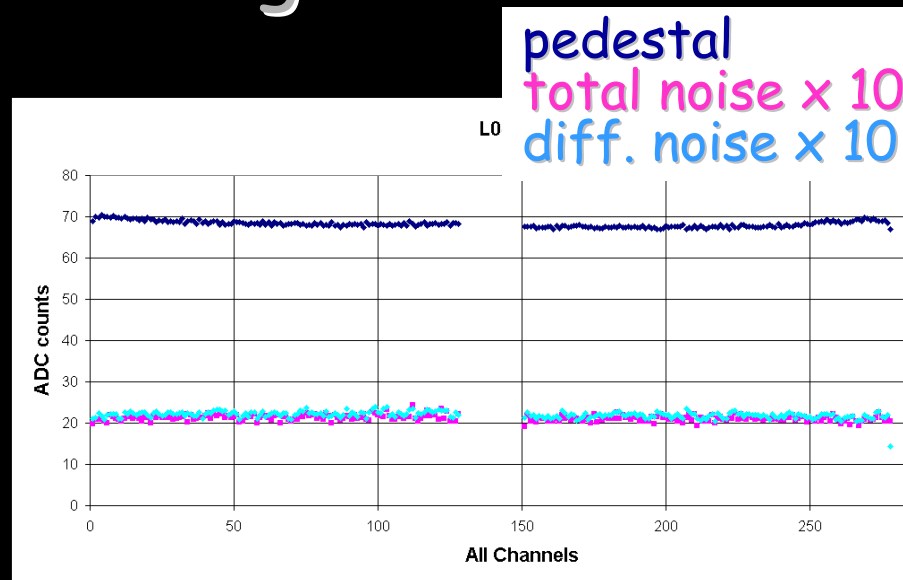
- Radiation hardness

- No degradation up to at least ~20Mrad



Module Testing

- No pickup noise at all
- Testing includes
 - burn-in
 - gain & noise
 - thermocycling between 20 and -20 °C

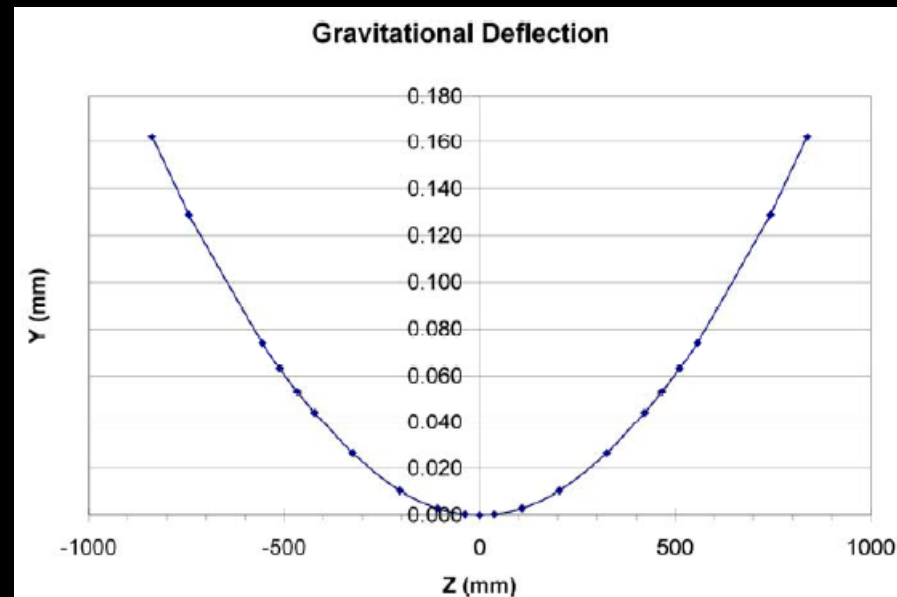


- 75 modules produced
 - < 5 bad channels
 - Current < 1.5 μA @ 300V
 - No pinholes
 - Have 1 good spare for each type

Assembly



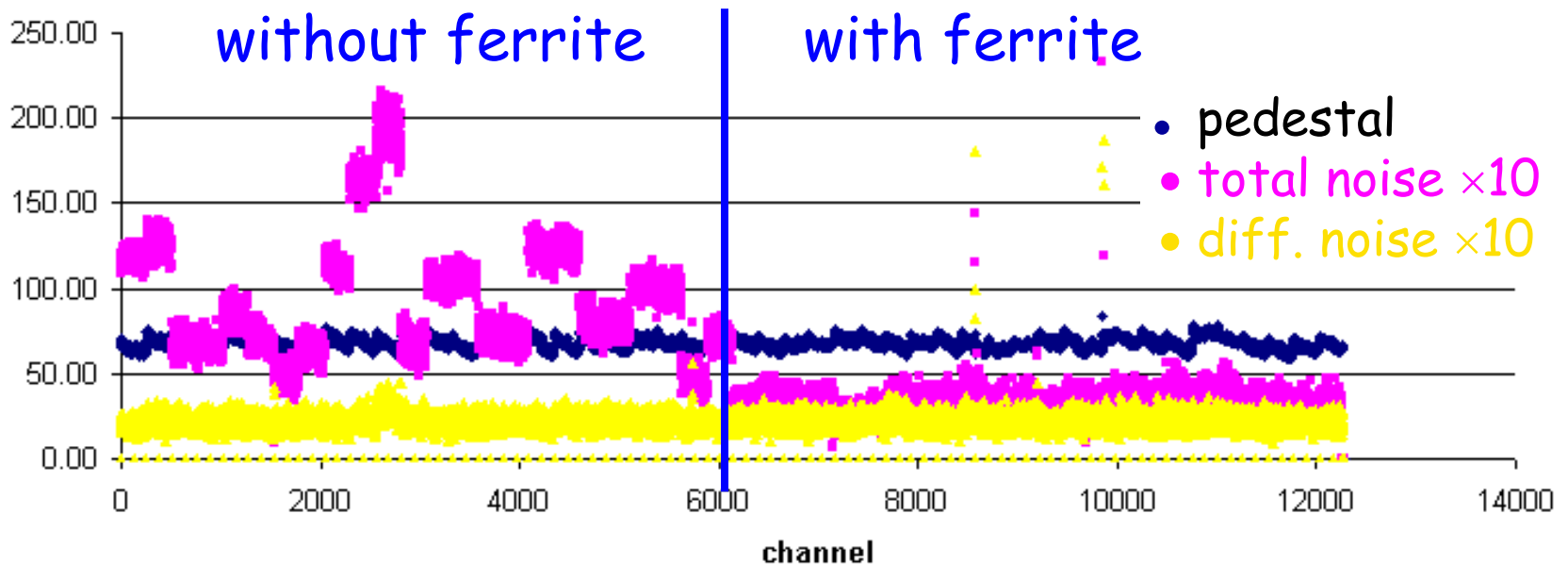
- Module assembly and installation to support structure completed in August 1st
 - deflection ~ 0.027 mm over the sensor region
 - installation alignment $2\text{--}3\ \mu\text{m}$
 - all chips are working
 - outer radius measured and confirmed to fit in



Noise

- Layer 0 ground has to be isolated to avoid possible grounding loop (no external pickup in common ground scheme)
 - increase sensitivity to external pickup → requires filtering for SVX4 power lines → $S/N \sim 16$

fast bandwidth settings to enhance noise

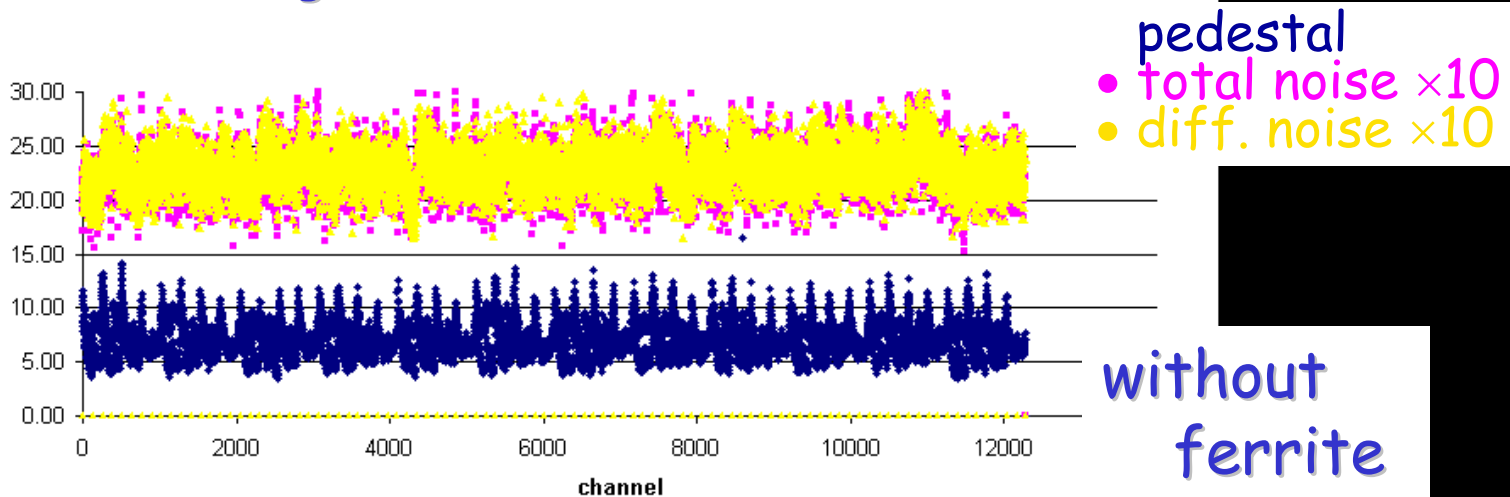


Final Weapon - RTPS

- Big redundancy

- as long as coherent, external pickup can be suppressed by real time pedestal subtraction (RTPS)

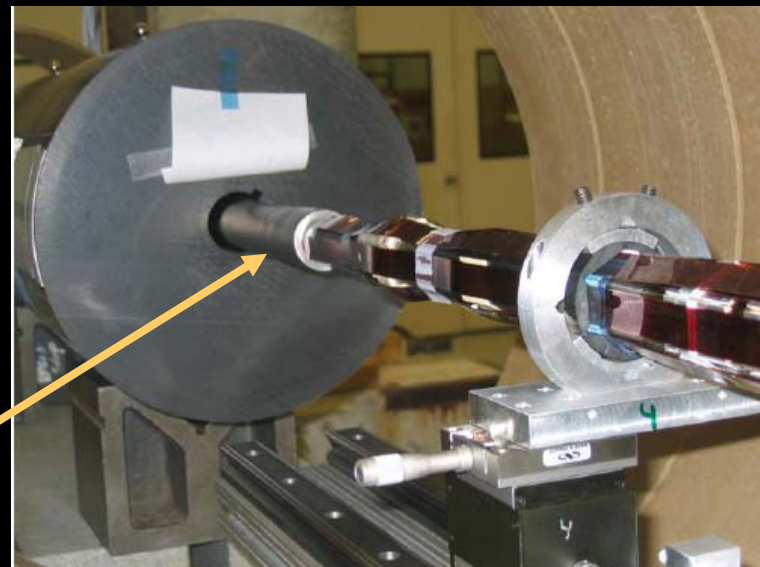
fast bandwidth settings to enhance noise



- With either RTPS or filtering of power lines, S/N can be ~ 16 at the nominal bandwidth setting

Installation

Multiple successful test insertions of a prototype in a mock-up of the DØ detector



Installation tool
grabs Layer 0
prototype



Conclusions

- Layer 0 detector built to achieve better impact parameter resolution
- R&D and people for Run 2b were fully utilized
 - rad-hard sensor
 - analog cable technology
 - advantage of using SVX4 over SVX2
- Very tight clearance
 - cleared severe mechanical constraints
 - developed installation procedure
- Establish low noise system although its challenging design: $S/N \sim 16$

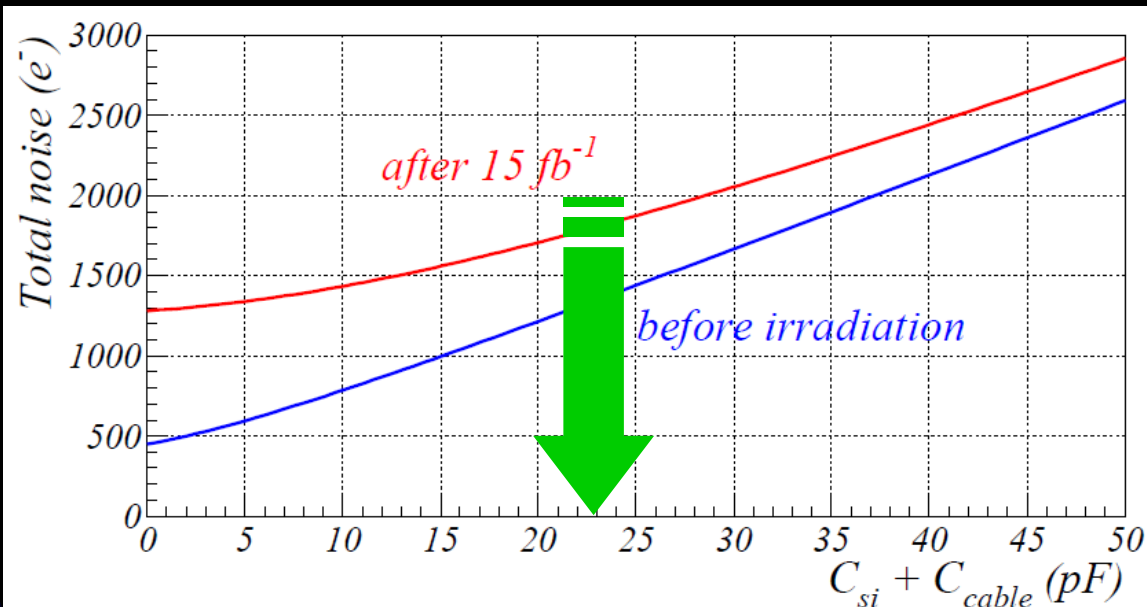
Backup

Analog Cable

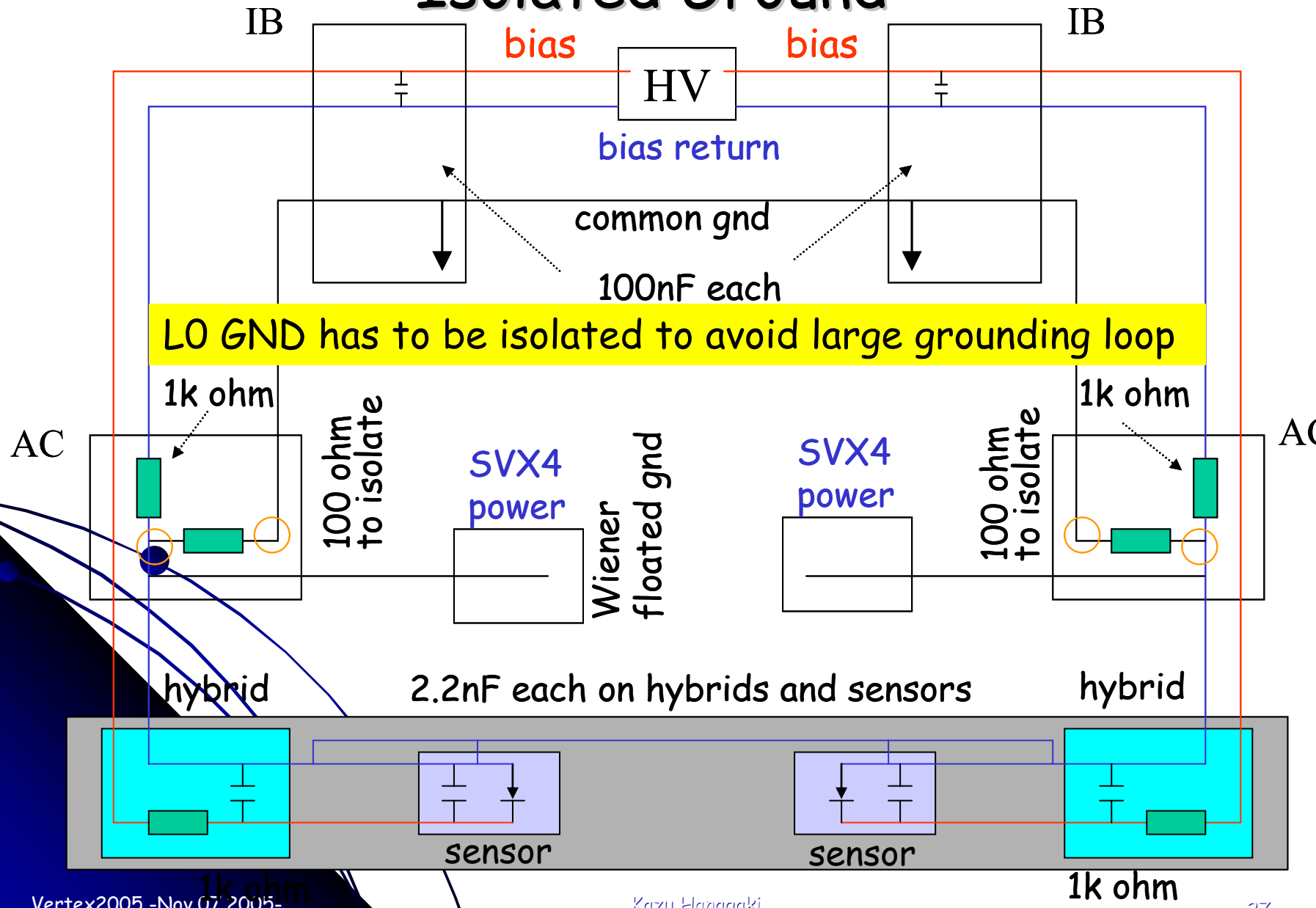
- Flex circuit fabricated by Dyconex (Switzerland): fine pitch ($91\mu\text{m}$) copper traces on Kapton substrate
- Length 20, 27, 34, 36 cm
- Small capacitance (0.4pF/cm) to reduce noise

S/N can be well above 10

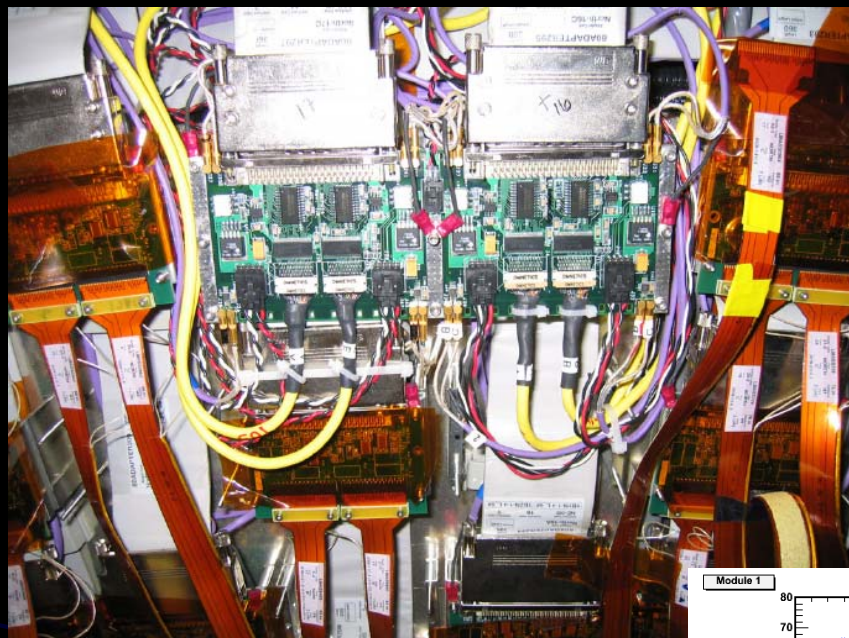
23000 e^- / MIP



Isolated Ground



Readout in the Real System



- Two modules and two hybrids installed in DØ
 - testing of readout with full DAQ system

➤ SVX2 and SVX4 have different control sequence, power, data format → train both online and offline software

